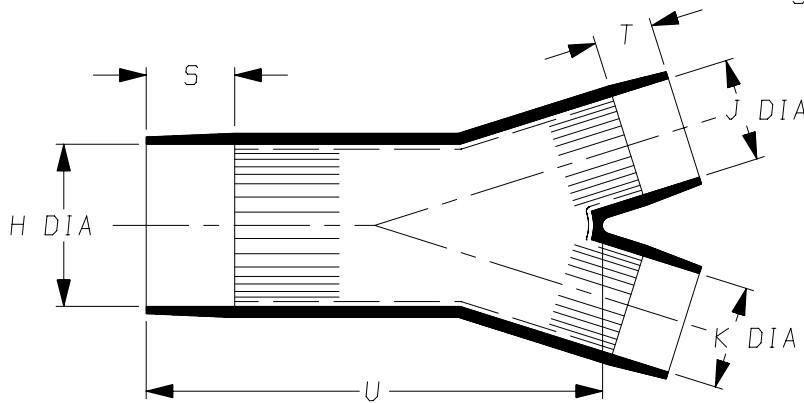


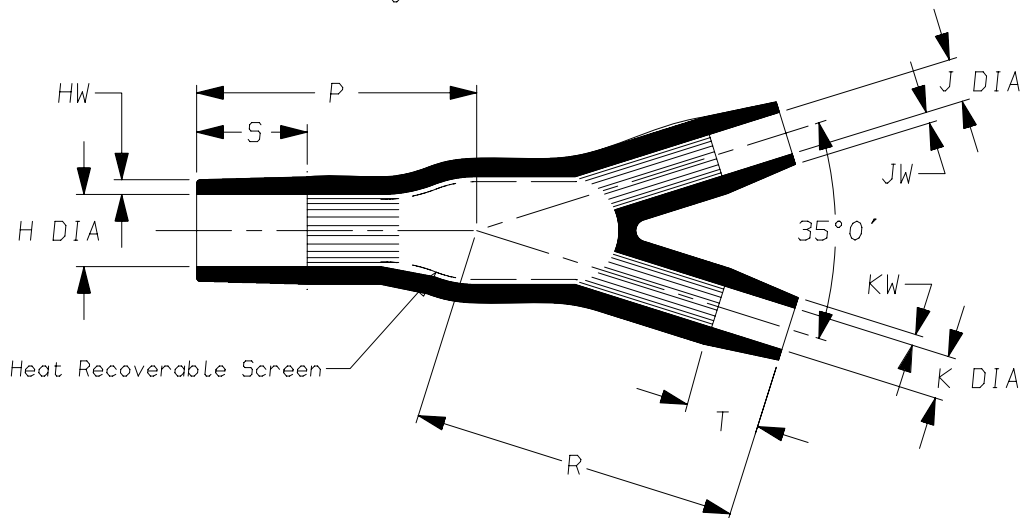
a) Part as supplied.

382S0**-*S

Screened Moulded Parts



b) Part after unrestricted recovery.



DIMENSIONS in millimetres
(in inches, for reference)

Part No.	H		J & K		P	R	S	S	T	T	U	HW	JW&KW
	Min a	Max b	Min a	Max b	Ref b	Ref b	Min a	±20% b	Min a	±20% b	±2 a	±20% b	±20% b
382S012	15 (0.59)	7.6 (0.30)	9 (0.35)	5.0 (0.20)	28 (1.10)	35 (1.38)	6 (0.24)	10 (0.39)	6 (0.24)	10 (0.39)	42 (1.65)	1.5 (0.06)	1.5 (0.06)
382S023	21 (0.83)	10.3 (0.41)	13 (0.51)	6.2 (0.24)	38 (1.50)	44 (1.73)	10 (0.39)	15 (0.59)	6 (0.24)	10 (0.39)	58 (2.28)	2.0 (0.08)	1.5 (0.06)
382S028	33 (1.30)	15.2 (0.60)	20 (0.79)	9.4 (0.37)	52 (2.05)	62 (2.44)	14 (0.55)	20 (0.79)	10 (0.39)	15 (0.59)	80 (3.15)	2.3 (0.09)	2.0 (0.08)
382S034	40 (1.57)	20.0 (0.79)	23 (0.91)	12.2 (0.48)	66 (2.60)	82 (3.23)	17 (0.67)	25 (0.98)	13 (0.51)	20 (0.79)	98 (3.86)	2.5 (0.10)	2.5 (0.10)

Copyright (!)

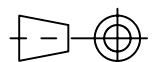
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Drawn A.LILLEY. Checked Issue 7 Date December 2007 Conforms to ISO Recommendations
3rd Angle Projection
Not to Scale

Approval
Design

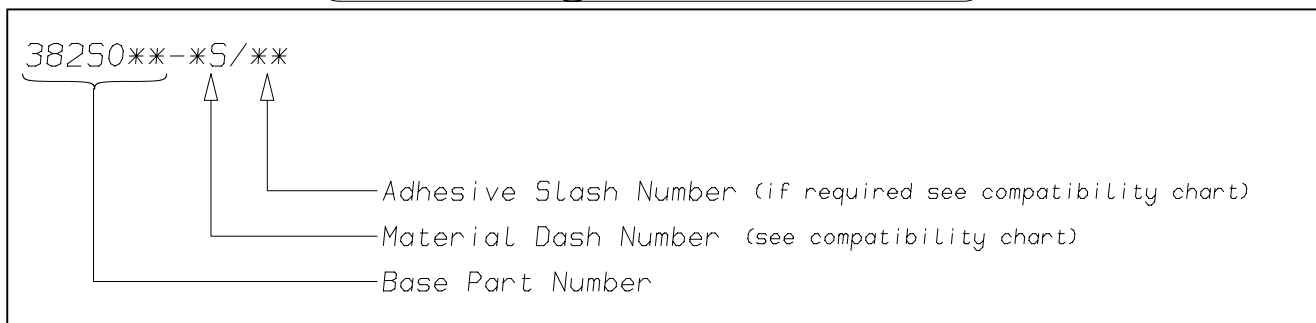
MKTG.

Tech.



Raychem		Specification	Part Number
		Control Drawing	38250**-*S Issue 7
Iss.	Date	E.C.R. No.	Details of Change
2	March 1986	4533	Change dimensions
3	November 1986	4952	Change title
4	February 1987	5015	Add dimension U, Sa & Ta
5	March 1988	4667	HW on 028 was 2.3
6	April 1994	****	Redrawn
7	August 2007	CR06-HM-012	Imperial dimensions added

(Ordering Information)



(COMPATIBILITY CHART)

Material Dash Number	Material Description	SPEC Number	Coating Slash Number
-35	POLYOLEFIN/COPPER COMPOSITE	RW-2076	/86
-255	ELASTOMER/COPPER COMPOSITE	RW-2077	/86

NOTES

- ① As supplied dimensions are for uncoated parts, when coating is added entry diameters will reduce by 1.5mm Max.
- ② For method of measuring recovered diameter, see appropriate RW specification (SPEC Number), section 2.2,

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